

| Continuous Sheet Galvanizing | | | | | Hot-dip Galvanizing | | | |
|------------------------------|--------------------|--------------------|------|------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|------|-----|--------------------|
| Total Both Sides | | One Side | | | One Side | | | |
| Coating Grade | oz/ft ² | oz/ft ² | mils | µm | Coating Grade | mils | µm | oz/ft ² |
| G360 | 3.60 | 1.80 | 3.24 | 82.3 | 100 | 3.94 | 100 | 2.19 |
| G300 | 3.00 | 1.50 | 2.70 | 68.6 | 85 | 3.35 | 85 | 1.86 |
| G235 | 2.35 | 1.18 | 2.12 | 53.7 | 80 | 3.15 | 80 | 1.75 |
| G210 | 2.10 | 1.05 | 1.89 | 48.0 | 75 | 2.95 | 75 | 1.64 |
| G185 | 1.85 | 0.93 | 1.67 | 42.3 | 65 | 2.56 | 65 | 1.42 |
| G165 | 1.65 | 0.83 | 1.49 | 37.7 | 60 | 2.36 | 60 | 1.31 |
| G140 | 1.40 | 0.70 | 1.26 | 32.0 | 55 | 2.17 | 55 | 1.20 |
| G115 | 1.15 | 0.58 | 1.04 | 26.3 | 50 | 1.97 | 50 | 1.10 |
| G90 | 0.90 | 0.45 | 0.81 | 20.6 | 45 | 1.77 | 45 | 0.98 |
| G60 | 0.60 | 0.30 | 0.54 | 13.7 | 35 | 1.38 | 35 | 0.77 |
| G40 | 0.40 | 0.20 | 0.36 | 9.1 | Hot-dip Galvanizing: Coating grades are determined by the steel thickness and type. Coating grades correspond to minimum zinc coating thickness on one side. It is important to remember these are minimum coating thicknesses the galvanizer must achieve; however, thicker coatings are common, assuring conformance to specification. | | | |
| G30 | 0.30 | 0.15 | 0.27 | 6.9 | | | | |
| G01 | no minimum | | | | | | | |

Continuous Sheet Galvanizing: The number following the “G” coating grade designation correlates to the total thickness of zinc applied to both sides of the steel sheet.